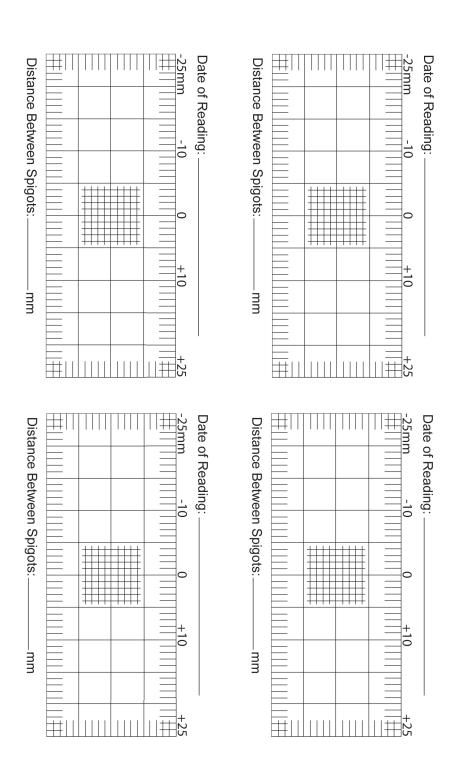
06.24

HC-2937



Crack Monitor Plus





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crack width gauge.

crack widths have been measured using the

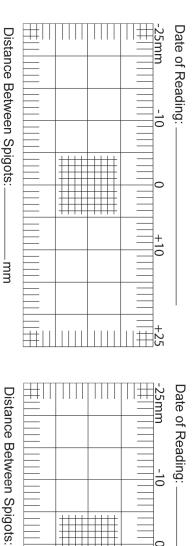
the diagrams below, the movement of the crack monitor. This should be done after the

During each monitoring event, Indicate on

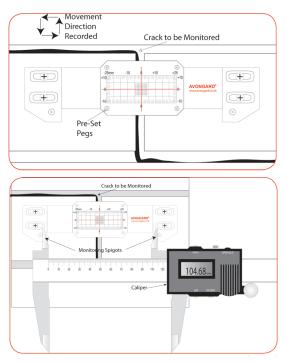
- represents crack closing on horizontal scale + represents crack opening on horizontal scale

Location of Monitor

Project



Date of Reading:



Fixing Instructions

- 1. Fix the Crack Monitor over the crack with the vertical zero line on the calibration scale parallel with the crack to be monitored.
- 2. Ensure that the monitoring spigots on the HC-2937 are pointed down and are on the right side of the crack.
- 3. Use screws and adhesive to fix
- 4. Remove the four pre-set pegs
- 5. If the crack opens or closes the cursor moves relative to the calibration scale. The opening or closing of the crack can then be recorded on the record sheet on the reverse of these instructions.
- 6. Using Digital or Vernier Calipers enables measurements to \pm 0.1mm to be recorded. Locate the Caliper jaws against the projecting monitoring spigots (figure 2). Measure the distance.

Humboldt Mfg. Co.

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Testing Equipment for



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